

## HOD® – High Purity Fused Silica Diffusor

### Highlights

- Diffuse reflection / transmission
- Chemical and mechanical stability (long term and in UV)
- Easy to clean
- Wafer processing possible
- Machinable

### Applications

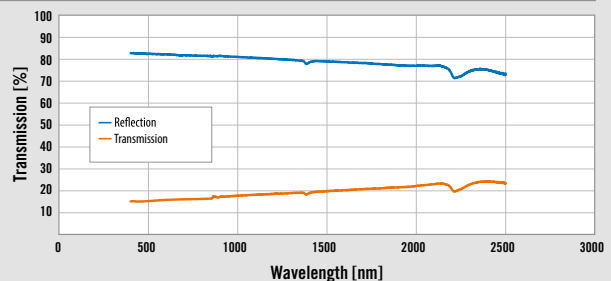
- Calibration standards
- White balance
- Laser cavity, integrating spheres
- Attenuator
- Space applications



### Physical Properties

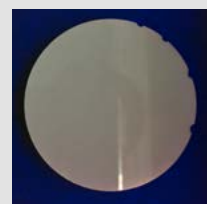
Density	2.15 g/cm <sup>3</sup>
Porosity	< 2.3 %
Pore size	< 20 μm
Water permeability	no open porosity
Thermal stability	up to 1000 °C
Young's modulus	70 kN/mm <sup>2</sup>
Bending strength (4 point)	115 N/mm <sup>2</sup>

### Hemispherical Reflection and Transmission for 3 mm HOD®



### HOD® Cleaning Example

Test with crack finding spray (red, UV fluorescence)



Clean HOD®

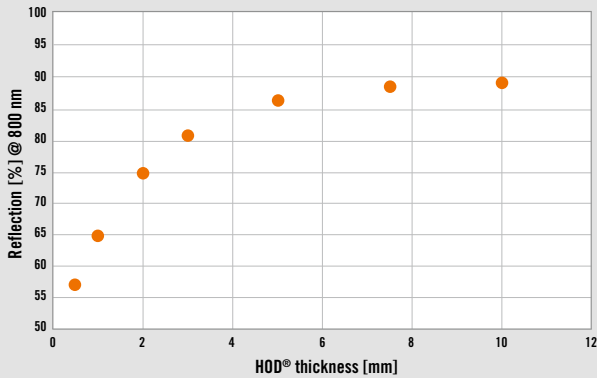
Application of crack finding liquid

Some residual color after  
rinse with water

Dye fluorescence observed with  
254 nm illumination

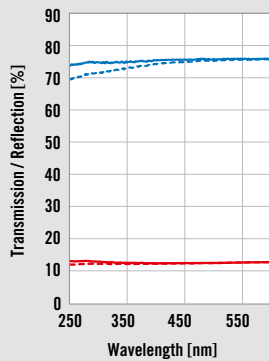
Fluorescence check after  
ethanol bath

### Thickness dependent hemispherical Reflection

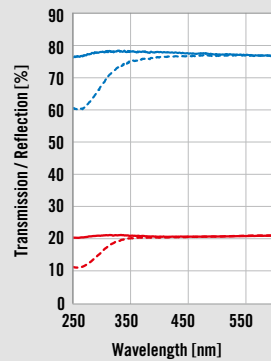


### Example of specially treated HOD's UV Resistance

UV resistant HOD®, fire polished  
thickness 7.5 mm



Standard fused silica diffuser, fire polished  
thickness 3 mm



— Reflection before irradiation — Transmission before irradiation  
 - - Reflection after irradiation\* - - Transmission after irradiation\*  
 \* Total UV dose 15.3 kJ/cm<sup>2</sup>; VUV dose 4 kJ/cm<sup>2</sup>

HOD® is a registered trademark of Heraeus in the European Union (EU), USA, China and Switzerland; registrations in other countries are pending.

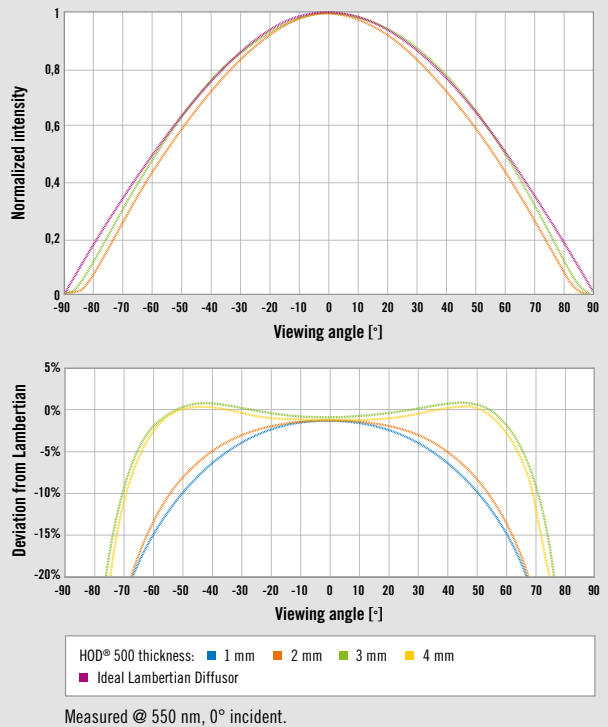
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### BTDF of HOD® and Comparison to ideal Lambertian Diffusor



### Gegenbauer Parameters

To allow simulations of HOD components with a ray tracing software, please use the following:

<b>Refractive index of fused silica</b>	1.46 @ 500 nm
<b>Assumed transmittance</b>	0.9999 @ 550 nm
<b>Mean Free Path [mm]</b>	0.0556834479
<b>G anisotropy factor</b>	0.8235482639
<b>Alpha anisotropy factor</b>	0.3268505949
<b>Particle transmittance</b>	0.9998926408

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