CLEVIOS™ S V4

Description of Product  PEDOT / PSS dispersion in glycols, blue paste for screen-printing

Characteristics

<table>
<thead>
<tr>
<th>Characteristic</th>
<th>min.</th>
<th>max.</th>
<th>Unit</th>
</tr>
</thead>
<tbody>
<tr>
<td>Viscosity</td>
<td>15</td>
<td>60</td>
<td>dPa·s</td>
</tr>
<tr>
<td>Sheet resistance (testprint)</td>
<td>400</td>
<td></td>
<td>Ohm/sq</td>
</tr>
</tbody>
</table>
Storage and Handling
Avoid freezing!

Storage and handling are subject to the rules and regulations in the country of use. Please also refer to the Clevios screen-printing application guide. When stored at temperatures between 5°C and a maximum of 30°C, CLEVIOS™ S V 4 will remain stable for 12 months from date of production in sealed original containers. After opening, the containers must be well closed to prevent the evaporation of water, which may result in the formation of a non-re-dispersible film. The product is sensitive to frost and should therefore not be stored at temperatures below 5°C. The product cannot be used if it has been frozen. Brief heating to max. 50°C has no adverse effect on product properties.

Hazards identification
See material safety data sheet.

Documentation
An inspection document in accordance with EN 10204 is supplied with every commercial order. Inspection documents for samples are supplied on request.

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