# Heraeus

## New Products: mAgic PE338

### Ag Sinter Paste for Stencil Printing

mAgic Pressure Sinter Paste PE338 is a lead-free die attach material with improved workability on copper surfaces.

mAgic Pressure Sinter Paste PE338 F1510 is a patented high reliability material that increases life time performance with wide band gap material SiC and GaN.

#### PE338 & PE338 F1510 benefits

- Improves device reliability
- High thermal conductivity for longer lifetime
- High electrical conductivity improves device efficency
- Enables high operating temperature
- Lead-free and halogen zero formulation for environmental compliance
- No flux residue, no cleaning required



Benchmarking (Lead Free Solder Paste vs. PE338 Ag Sinter Paste Series)

Series	Solder Paste SnAg3.5	mAgic Paste PE338	mAgic Paste PE338 F1510
Process Temperature (°C)	~ 250	> 230	
Electrical Resistivity (m $\Omega$ .cm)	0.02	≤ 0.010	
Thermal Conductivity (W/m.K)	57	> 150	
СТЕ (ррм/К)	27.9	19	15
E-Modulus (GPA)	33.4	40 - 65	25 - 40





\* Varies depending on assembly

#### Printing Application Over Time



25°C 260°C

0

Reliability tests	Condition	Results
TCT (Temperature Cycle Test)	-65 °C / +150 °C	Passed
PCT (Pressure Cooker Test)	121 °C, 100 % RH, 2 atm	Passed
HTST (High Temperature Storage Test)	250 °C, 1000 hrs	Passed
Un-Biased HAST	130 °C/ 85 %, 96 hrs	Passed

Heraeus Electronics Heraeus Deutschland GmbH & Co. KG Heraeusstraße 12-14 63450 Hanau, Germany www.heraeus-electronics.com

Americas Phone +1 610 825 6050 electronics.americas@heraeus.com

Asia Pacific Phone +65 6571 7677 electronics.apac@heraeus.com **China** Phone +86 21 3357 5457 electronics.china@heraeus.com

Europe, Middle East and Africa Phone +49 6181 35 3627 electronics.emea@heraeus.com

The descriptions and engineering data shown here have been compiled by Heraeus using commonly-accepted procedures, in conjunction with modern testing equipment, and have been compiled as according to the latest factual knowledge in our possession. The information was up-to date on the date this document was printed (latest versions can always be supplied upon request). Although the data is considered accurate, we cannot guarantee accuracy, the results obtained from its use, or any patent infingement resulting from its use (unless this is contractually) and explicitly agreed in writing, in advance). The data is supplied on the condition that the user shall conduct tests to determine materials suitability for particular application. The Heraeus logo, Heraeus and the mAgic figurative mark are trademarks or registered trademarks of Heraeus Holding GmbH or its affiliates. All rights reserved.

- Excellent printing performance overtime
- Consistent paste deposit volume for high production efficiency
- Stable rheology for long stencil life

#### **Product Properties**

Physical Properties	PE338	PE338 F1510	
Alloy	Silver		
Metal content	82 %	73%	
Fillers	0 %	10 %	
Particle size	≤ 20 µm		
Sinter temperature	≥ 230 °C		
Halogen content	Halogen Zero		
Compatible surfaces	Ag, Au, Cu		
Sinter atmosphere	Air, N <sub>2</sub>		
Application/Process			
Printing	Yes		
Features & Benefits			
Work life	8 hrs		
Shelf life	6 mths		
Residue cleaning	Not required		
Storage condition	2 – 10 °C		