# Heraeus

## Electronics



## Microbond<sup>®</sup> SMT660 Innolot<sup>®</sup>2.0 No-Clean Printing T4 Solder Paste

Microbond<sup>®</sup> SMT660 Innolot<sup>®</sup> 2.0 paste stands for highly reliable, high-performance paste with a competitive Total Cost of Ownership (TCO) offering. The next generation of Innolot<sup>®</sup> alloy offers reduced cost while maintaining the well known features of higher creep resistance, resulting in longer product life cycles at higher operating temperatures. The SMT660 Innolot<sup>®</sup> 2.0 solder paste performs in the air without additional N<sub>2</sub> during reflow, while keeping defects low, reducing your TCO. This specifically means reduced pin and blowhole behavior, very low BGA voiding and low area voiding.

### **Key Features**

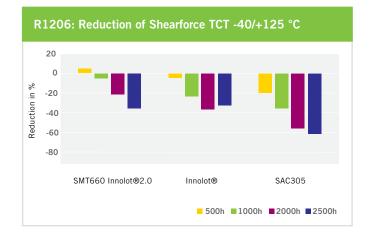
- Innolot<sup>®</sup>2.0 solder pastes solderable in the air with low defects at a reduced cost
- Acrylic-based synthetic resin ensures the stable quality
- Reduced pin and blowhole behavior
- High-reliability alloy and high SIR performance
- Low area voiding
- Halogen zero

Cross section on a 1206 resistor after 2000 hours temperature cycling test from -40 °C to 125 °C		
Initial - SMT660 Innolot®2.0	After TCT - SMT660 Innolot <sup>®</sup> 2.0	
	Fill um	

Cross section on a 1206 resistor after 2000 hours temperature cycling test from -40 °C to 125 °C

SAC305	Innolot®
	500x

Product properties	Microbond <sup>®</sup> SMT660 Innolot <sup>®</sup> 2.0
Alloy	Innolot <sup>®</sup> 2.0
Metal content	89%
Halogen content	Halogen zero
Flux classification	No-clean
Powder properties	
Powder type	Type 4, 20 - 38 μm
Alloy	Sn/Ag1.5/Cu0.7/Sb1.5/Bi3/X
Melting point	212 - 222 °C
Storage	



R1206: Reduction of Shearforce TCT 40/+150 °C 20 0 Reduction in % -20 -40 -60 -80

SMT660 Innolot®2.0

#### Americas

### Asia Pacific

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#### Europe, Middle East and Africa

Innolot®

■ 500h ■ 1000h ■ 2000h ■ 2500h

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The descriptions and engineering data shown here have been compiled by Heraeus using commonly-accepted procedures, in conjunction with modern testing equipment, and have been compiled as according to the latest factual knowledge in our possession. The information was up-to date on the date this document was printed (latest versions can always be supplied upon request). Although the data is considered accurate, we cannot guarantee accuracy, the results obtained from its use, or any patern infraingement infraingement resulting from its use (nates the is contractually and explicitly agreed in writing, in advance). The data is supplied on that the user shall conduct tests to determine materials suitability for particular application. The Heraeus logo, Heraeus, Innolot<sup>®</sup>, Microbond<sup>®</sup> and the Microbond figurative mark are trademarks or registered trademarks of Heraeus Holding GmbH or its affiliates. All rights reserved. Heraeus Electronics GmbH & Co.KG, 63450 Hanau, Germany

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Document Number: HET24282ENG-1222-1 | Version: 2022