

Welco™ LED120 T7 SAC305 No-Clean Printing Paste

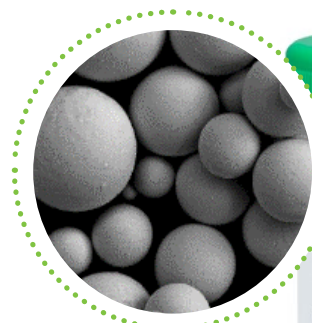
Welco™ LED120 T7 SAC305 is a state-of-the-art no-clean printing paste, engineered primarily for miniLED and microLED attach applications. Paste release performance is exceptional at 70um stencil openings and highly consistent over its stencil life. LED120 series uses only Heraeus proprietary Welco™ Type 7 powders to achieve highly reliable solder joints with low voids for customers' applications.

Key Features

- Uses high-quality Welco™ T7 SAC305 powders
- Halogen-free and No-clean chemistry
- Best-in-class low-void performance
- Minimal solder beading
- Consistent fine pitch paste release
- Long stencil life (≥ 10 hr) & staging life (≥ 10 hr)
- Proven reliability and shear strength in miniLED application

End Applications

- Mini and microLED backlight (TV, tablets, videowall, etc)
- System-in-package (mobile, wearables, etc)



High-quality Welco™ T7 powders

- Narrow size distribution
- Uniform spherical shapes
- Batch-to-batch consistency



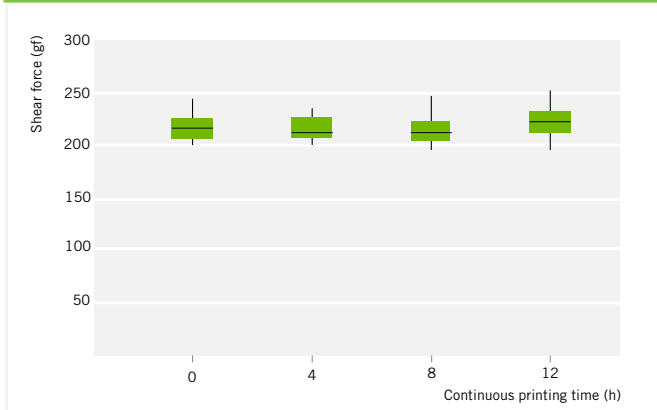
Application Process



Suitable for both mini and microLED die attach, and SiP flip chip and component attach processes

Continuous Printing	0 hr	4 hr	8 hr	12 hr
Low void performance (<10%) 008004 component post reflow x-ray inspection				
Consistent fine pitch paste release 70um Stencil Opening 50um line spacing				

Component Shear Force



- Consistent high shear force achieved on 008004 components
- Pad finishing is ENIG; and pad size is 130 x 140 μm

Product Properties

LED120 T7 Paste

Alloy	Sn/Ag3/Cu0.5
Melting Point	217 - 219 °C
Powder Type	Welco™ Type 7
Particle Size	2 - 11 μm
Halogen Content	Halogen free
Flux Classification	No-Clean / Solvent Clean
Applications	Printing

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