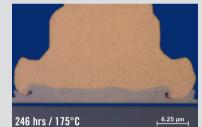
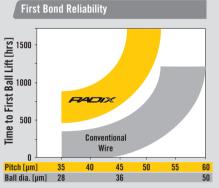
Heraeus

3N Gold Wire for Excellent Ball Bond Reliability



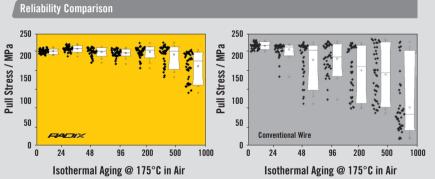






Ultimate Intermetallic Stability for Enhanced Reliability

- Optimised composition for ultimate intermetallic stability
- Superior reliability on a wide range of aluminum bond pad composition and thickness
- Applicable in a wide range of diameters including use in high-power applications
- Low hardness FAB (free-air-ball) allows bonding on sensitive bond structures
- Uncompromised low electrical resistivity



Bonding Condition: Metallization: 0.5% Cu, 99.5% AI - Bond pad pitch: 35 µm - Bonded ball diameter: 28 µm Wire diameter: 15 µm Bonding temperature: 170°C - Capillary: K&S M14CJ-2010-Z33-KSS Atlas

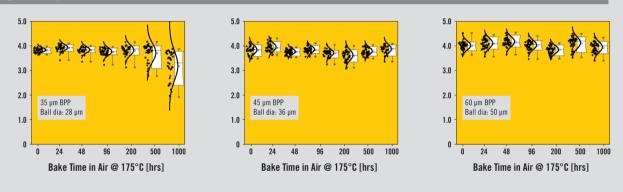
Recommended Technical Data of													
Diameter	Microns	15	18	20	23	25	28	30	32	33	35	38	50
	Mils	0.6	0.7	0.8	0.9	1.0	1.1	1.2	1.25	1.3	1.4	1.5	2.0
Recommended Specs													
for Ball Bonding													
Elongation (%	6)	2-6	2 - 6	2 – 7	2 – 7	2 – 7	2 – 7	2 – 7	2 – 7	2 – 7	2 – 7	2 – 7	4 - 12
Breaking Loa	d (g)	2 - 5	3 – 7	4 – 8	7 – 12	8-13	10 - 15	12 – 17	13 - 21	14 - 22	16 - 23	20 - 28	32 - 46

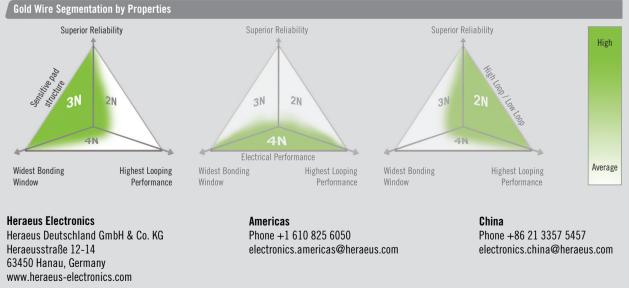
For other diameters, please contact Heraeus Bonding Wires sales representative.

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Characteristics for 25 µm diameter						
Non-Gold Elements	< 0.1%					
Elastic Modulus	\sim 75 GPa					
Heat Affected Zone (HAZ)	50 — 170 µm					
Melting Point	1063 °C					
Density	19.32 g/cm ³					
Heat Conductivity	3.17 W/cm·K					
Electrical Resistivity	2.3 μΩ-cm					
Coeff. of Linear Expansion (20 – 100°C)	14.2 ppm/K					
Fusing Current for 25 µm, dia 10 mm length (in air)	0.37 A					
FAB Hardness	55 – 65 HV (0.01 N/5 s)					

High Reliability





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The descriptions and engineering data shown here have been compiled by Heraeus using commonly-accepted procedures, in conjunction with modern testing equipment, and have been compiled as according to the latest factual knowledge in our possession. The information was up-to date on the date this document was printed (latest versions can always be supplied upon request). Although the data is considered accurate, we cannot guarantee accuracy, the results obtained from its use, or any patent infringement resulting from its use (unless this is contractually and explicitly agreed in writing, in advance). The data is supplied on the condition that the user shall conduct tests to determine materials suitability for particular application.