## Heraeus

## F20 <br> 3N Gold Wire for Excellent Ball Bond Reliability




Ultimate Intermetallic Stability for Enhanced Reliability

- Optimised composition for ultimate intermetallic stability
- Superior reliability on a wide range of aluminum bond pad composition and thickness
- Applicable in a wide range of diameters including use in high-power applications
- Low hardness FAB (free-air-ball) allows bonding on sensitive bond structures
- Uncompromised low electrical resistivity


Bonding Condition: Metallization: $0.5 \% \mathrm{Cu}, 99.5 \% \mathrm{AI}$ - Bond pad pitch: $35 \mu \mathrm{~m}$ • Bonded ball diameter: $28 \mu \mathrm{~m}$ Wire diameter: $15 \mu \mathrm{~m}$
Bonding temperature: $170^{\circ} \mathrm{C}$ - Capillary: K\&S M14CJ-2010-Z33-KSS Atlas

| Recommended Technical Data of Seralr |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Diameter | Microns | 15 | 18 | 20 | 23 | 25 | 28 | 30 | 32 | 33 | 35 | 38 | 50 |
|  | Mils | 0.6 | 0.7 | 0.8 | 0.9 | 1.0 | 1.1 | 1.2 | 1.25 | 1.3 | 1.4 | 1.5 | 2.0 |
| Recommended Specs for Ball Bonding |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Elongation (\%) |  | 2-6 | 2-6 | 2-7 | 2-7 | 2-7 | 2-7 | $2-7$ | 2-7 | 2-7 | 2-7 | 2-7 | 4-12 |
| Breaking Load (g) |  | 2-5 | 3-7 | 4-8 | 7-12 | 8-13 | 10-15 | 12-17 | 13-21 | 14-22 | 16-23 | 20-28 | 32-46 |

For other diameters, please contact Heraeus Bonding Wires sales representative.

## Heraeus

| Characteristics for $25 \mu \mathrm{~m}$ diameter |  |
| :--- | :--- |
| Non-Gold Elements | $<0.1 \%$ |
| Elastic Modulus | $\sim 75 \mathrm{GPa}$ |
| Heat Affected Zone (HAZ) | $50-170 \mu \mathrm{~m}$ |
| Melting Point | $1063^{\circ} \mathrm{C}$ |
| Density | $19.32 \mathrm{~g} / \mathrm{cm}^{3}$ |
| Heat Conductivity | $3.17 \mathrm{~W} / \mathrm{cm} \cdot \mathrm{K}$ |
| Electrical Resistivity | $2.3 \mu \Omega-\mathrm{cm}$ |
| Coeff. of Linear Expansion $\left(20-100^{\circ} \mathrm{C}\right)$ | $14.2 \mathrm{ppm} / \mathrm{K}$ |
| Fusing Current for $25 \mu \mathrm{~m}$, dia 10 mm length (in air) | 0.37 A |
| FAB Hardness | $55-65 \mathrm{HV}(0.01 \mathrm{~N} / 5 \mathrm{~s})$ |

High Reliability


Gold Wire Segmentation by Properties
Superior Reliability
Window

High

Americas
Phone +16108256050
electronics.americas@heraeus.com
China
Phone +86 2133575457
electronics.china@heraeus.com

## Asia Pacific

Phone +6565717677
electronics.apac@heraeus.com

Europe, Middle East and Africa
Phone +49 6181353069 +49 6181353627
electronics.emea@heraeus.com

