

Technical Data Sheet

THICK FILM MATERIALS

Product Type: Conductors

Product Name: C2130B



Pb and Cd Free Silver/Palladium Conductor

Description

C2130B is a Pb, Cd and Ni free Pd/Ag composition designed for applications where more leach resistance is required. The C2130B conductor is suitable for a wide variety of applications such as automotive electronics, power hybrids and commercial circuits where more stringent requirements exist. It exhibits excellent solderability, aged adhesion and is aluminum wire bondable.

Key Benefits

- Excellent solderability and leach resistance
- Excellent long term adhesion
- Pb, Cd and Ni free
- Good Al wire bond adhesion (initial and aged)
- REACH¹ and ROHS² compliant

Typical Properties

Resistivity:

≤ 35 mΩ/□ at 12 μm fired film thickness

Viscosity:

180 – 280 Kcps Brookfield HBT
SC4 – 14 spindle, 6R utility cup at 10 rpm, 25 °C

Solids:

79.0 ± 1.0 %

Solderability:

Sn62/Pb36/Ag2 at 230 °C, RMA flux
100 % for 5 second dip

Solder Leaching:

Sn62/Pb36/Ag2 at 225 °C, RMA flux
≥ 6 dips (10 seconds for each dip)

Adhesion:

80 x 80 mil pad
Sn62/Pb36/Ag2 at 225 – 230 °C
Forced air box oven

Initial: ≥ 5.0 lbs
48 hours @ 150 °C: ≥ 5.0 lbs

Wire Bond Adhesion:

10 mil Al wire, 99.999 % Al, Elongation > 5 %
5 x 850 °C firing
Initial: ≥ 450.0 g
1000 hours @ 150 °C: ≥ 400.0 g

Recommended Processing Guidelines

Printing:

280 – 325 mesh stainless steel screen
0.5 mil emulsion
Allow to level at room temperature for 5 – 10 minutes before drying

Printing Speed:

Up to 7 in/sec

Coverage:

75 cm²/g at 12 μm fired film thickness

Drying:

150 °C for 10 to 15 minutes

Firing:

850 °C peak temperature
10 minutes at peak
Total cycle time 30 – 60 minutes

Film Thickness:

Wet: 35 – 37 μm
Fired: 10 – 15 μm

Line Definition:

≥ 6 mils (150 μm)

Thinner:

RV-372

Warranty:

Material guaranteed to meet specifications for 6 months from date of shipment.

Storage:

Store in a dry location at 5 – 25 °C.

DO NOT REFRIGERATE.

Allow paste to come to room temperature prior to opening.
Spatulate well before using, as settling may occur during storage.

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Legend:

1) REACH compliant according to the latest * Annex XIV to Regulation (EC) of the European Parliament and of the council on the Registration, Evaluation, Authorisation and Restriction of Chemicals ("REACH") by European Chemicals Agency and its subsequent amendments; the material does not contain any substance listed in Annex XIV.

2) RoHS compliant according to the latest * Directives (European Union) of Restriction of Hazardous Substances ("RoHS") and its subsequent amendments (including the exceptions related to Pb)

Heraeus Electronics
Heraeus Deutschland GmbH & Co. KG
Heraeusstraße 12 – 14
63450 Hanau, Germany
www.heraeus-electronics.com

Americas
Phone +1 610 825 6050
electronics.americas@heraeus.com

China
Phone +86 21 3357 5457
electronics.china@heraeus.com

Asia Pacific
Phone +65 6571 7677
electronics.apac@heraeus.com

Europe, Middle East and Africa
Phone +49 6181 35 3069, +49 6181 35 3627
electronics.emea@heraeus.com