

Technical Data Sheet

THICK FILM MATERIALS

Product Type: LTCC Materials

Product Name: X200



LTCC Dielectric Powder

Description

Heraeus' X-200 LTCC powder mix is designed to be cast into green tape used for module and passive component applications. In these applications the relatively low permittivity and low loss of this material allow for the production of high performance components and multilayer circuits.

X-200 is compatible with binder systems typically used in tape fabrication. In tape form this material is also compatible with Heraeus' silver and gold conductor systems.

Key Benefits

- REACH¹ and ROHS² compliant
- Silver conductor compatible
- Lead and cadmium free
- High Q
- Near zero T_f (temperature coefficient of frequency)

Typical Properties (Powder)

Particle Size	D90: 5 – 7 μm D50: 2.25 – 3.25 μm
Surface Area	2.4 – 3.0 m^2/g
Fired Density	3.0 – 3.2 g/cm^3

Burnout and Firing in a Box Oven

Heating Rate	5 – 5.5 $^{\circ}\text{C}/\text{min}$
Peak Temperature	870 – 880 $^{\circ}\text{C}$
Dwell Time @ Peak	20 – 30 mins
Cooling Rate	~ 3 – 6 $^{\circ}\text{C}/\text{min}$
Setter	96 % alumina

Typical Fired Properties

Dielectric Constant at 30 MHz, 25 $^{\circ}\text{C}^*$	8.8 – 9.5
Dissipation Factor at 30 MHz	$\leq 2 \times 10^{-3}$
Thermal Coefficient of Expansion (25 – 300 $^{\circ}\text{C}$)	5.6 $\text{ppm}/^{\circ}\text{C}$
Breakdown Voltage	> 1 kV at 25 μm
Insulation Resistance (at 25 $^{\circ}\text{C}$)	> $10^{13} \Omega\text{cm}$
Thermal Coefficient of Frequency (T_f) (-40 – 80 $^{\circ}\text{C}$)	< 10 $\text{ppm}/^{\circ}\text{C}$
Thermal Conductivity	3 W/mK

*30 MHz data measured on pressed disc, ~20mm diameter x 1.7 mm thick.

Compatible Pastes:

Co-fireable	Silver System	Gold System	Mixed Metal
Inner Layer – Printable	TC2306	TC7102	TC2306 (Ag)
Via Fill	TC2305	TC7101	TC7406 (Ag/Pd)
Top Conductor	TC2603	TC7102	TC7102 (Au)
Ground Plane	TC2306	TC7103	TC2306 (Ag)
Cofireable Solder Mask	T02001	T02001	T02001

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Legend:

1) REACH compliant according to the latest ** Annex XIV to Regulation (EC) of the European Parliament and of the council on the Registration, Evaluation, Authorisation and Restriction of Chemicals ("REACH") by European Chemicals Agency and its subsequent amendments; the material does not contain any substance listed in Annex XIV.

2) RoHS compliant according to the latest ** Directives (European Union) of Restriction of Hazardous Substances ("RoHS") and its subsequent amendments (including the exceptions related to Pb)

* See the data sheet issue date (DD/MM/YY) as reference of validity of latest edition which is available on request

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