Heraeus

9000 Series

Resistor System

Description

Series 9000 resistor system provides excellent stability, low firing sensitivity and low TCR's. The 9000 series is designed to be fired in air at an optimum temperature of 850 °C. All ranges exhibit excellent compatibility with various conductor and dielectric systems.

Key Features

- TCR's of 50 ppm 10 Ω through 1 $M\Omega$
- Blendable System
- Excellent post laser trim stability
- Minimal sensitivity to processing variations and resistor geometries
- Extremely tight as-fired resistance distribution

Typical Properties											
9000 series	9000.1	9001	9011	9014	9114	9121	9131	9141			
Viscosity, Kcps @ 25 °C Brookfield HBT, Spindle SC4- 14, 10 rpm	150 – 250	150 – 250	150 – 250	150 – 250	150 – 250	150 – 250	150 – 250	150 – 250			
Resistivity 2 (Ω/\square)	0.1	1	10	40	40	100	1K	10K			
Tolerance %	± 20	± 20	± 10	± 10	± 10	± 10	± 10	± 10			
TCR ² (ppm/°C)	250	150	50	50	50	50	50	50			
Short term overload voltage ³ (V/mm)	0.39	1.8	7	13.5	14	27	70	200			
Standard working voltage ⁴ (V/mm)	0.15	0.7	2.8	5.4	5.6	10.8	28	80			
Quan tech noise ⁵ (db)	-	< -27	< -29	< -22	< -31	< -29	< -18	< -13			
ESD ⁶ (2000V/mm)	-	-	± 0.9 %	± 0.9 %	± 0.1 %	± 0.1 %	± 0.2 %	± 0.5 %			
Blendable Series	А	А	Α	Α	В	В	В	В			

The descriptions and engineering data shown here have been compiled by Heraeus using commonly-accepted procedures, in conjunction with modern testing equipment, and have been compiled as according to the latest factual knowledge in our possession. The information was up-to date on the date this document was printed (latest versions can always be supplied upon request). Although the data is considered accurate, we cannot guarantee accuracy, the results obtained from its use, or any patent infringement resulting from its use (unless this is contractually and explicitly agreed in writing, in advance). The data is supplied on the condition that the user shall conduct tests to determine materials suitability for particular application. The Heraeus logo and Heraeus, figurative mark are trademarks or registered trademarks of Heraeus Holding GmbH or its affiliates. All rights reserved.

Electronics



9000 Series

Resistor System

Typical Properties (continued)											
9000 series	9151	9161	9171	9181	9191	9194	91910	91920			
Viscosity, Kcps @ 25 °C Brookfield HBT, Spindle SC4- 14, 10 rpm	150 – 250	150 – 250	150 – 250	150 – 250	150 – 250	150 – 250	150 – 250	150 – 250			
Resistivity² (Ω/□)	100K	1M	10M	100M	1G	4G	10G	20G			
Tolerance %	± 10	± 10	± 10	± 20	± 20	± 20	± 20	± 20			
TCR ² (ppm/°C)	50	50	100	100	-	-	-	-			
Short term overload voltage ³ (V/mm)	520	1000	1000	1600	-	-	-	-			
Standard working voltage ⁴ (V/mm)	208	400	400	640	-	-	-	-			
Quan tech noise ⁵ (db)	< -6	< -1	-	-	-	-	-	-			
ESD 6 (2000V/mm)	± 0.2 %	± 0.1 %	-	-	-	-	-	-			
Blendable Series	В	В	В	В	В	В	В	В			

TEST CONDITIONS

- Resistor properties based on laboratory tests using recommended processing conditions; termination- 3504 or C2160B Palladium Silver Conductor pre-fired at 850 °C; substrate-96 % alumina; printing-280 mesh stainless screen 12µm emulsion thickness to a dried thickness of 20-22 µm; firing-30 minute cycle to peak temperature of 850 °C for 10 minutes.
- Shipping specifications: Resistor geometry 5mm x 1mm for 9000.1 and 9001; 1mm x 1mm for remaining values. Temperature coefficient of resistance -55 °C to +25 °C and +25 °C to +125 °C.
- 3 Short Term overload voltage. Voltage required (5 second duration) to induce a resistance change to 0.1% in a 1mm x 1mm resistor at 25 °C.
- Standard working voltage = 0.4 x short term overload voltage.
- Resistor geometry 5mm x 1mm.
- Electrostatic Discharge. Resistance change after two 2000 volt pulses on a 1mm x 1mm resistor.

Thinner:

RV-372

Material guaranteed to meet specifications for 6 months from date of shipment.

Storage:

Store in a dry location at 20 - 25 °C.

DO NOT REFRIGERATE.

Allow paste to come to room temperature prior to opening. Spatulate well before using, as settling may occur during storage.

Americas Phone +1 610 825 6050 electronics.americas@heraeus.com

Asia Pacific Phone +65 6571 7649 electronics.apac@heraeus.com

China Phone +86 53 5815 9601 electronics.china@heraeus.com

Europe, Middle East and Africa Phone +49 6181 35 4370 electronics.emea@heraeus.com

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