Heraeus

humm3[®] enterprise



humm3® head module





Typical cabinet setup - static and remote

1. Power supply

1.1 Characteristics

Dimensions

Weight

Degree of protection Cooling method Ambient temperature

Control interfaces

1.2 Power output

Rated output power

1.3 Input requirements

Power:

Rated input voltage

External fuse protection External connection cable

Control:

Start and stop Speed control

Additional communication protocols

Remote access

Safety:

E-Stop Interlock

Notes:

1500 x 800 x 500 mm (HxWxD)

215kg IP53 Air-cooled

10-35°C

HMI and optical unit

10kW (modular 5/10kW increments available <50kW)

 $3\sim400$ V ±10 %, 50 Hz (other supplies on request) 20kVA $3\sim480$ V ±10 % 60 Hz I 200 V ±10 % 50/60 Hz I 240 V ±10 % 60Hz

400V (32A)

10m Harting to flying leads (12 core)

24Vdc

4-20mA or 0-10V

Profinet, Modbus

Ethernet/mobile data through additional unit

Located on the front door and remote HMI plus customer integration

Customer integration

Figures for 10kW single head system, further options available on request

2. Remote unit

2.1 Characteristics

Dimensions

Weight

Degree protection Cooling method Ambient temperature

Mounting

Maintenance requirements Dynamic Requirements

Notes

1000x600x250mm (HxWxD)

80kg

IP53 Air-cooled

10-35°C

Robot or gantry

Consumerable air filter toolless change

Accelerations/decelerations ~1G

Suitable for mounting on robot or gantry installations where cable runs are prohibitively long. Dimensions based on single head 10kW unit.

3. Water chiller

3.1 Characteristics

Dimensions Weight

Water flow

Cooling capacity

Tank capacity

Noise Conductance value

Other features

775 x 510 x 850 (HxWxD)

125kg

6kW

17 I/min 11L

68dB

< 5µS/cm

Inline DR cartridge and particulate features

3. Water chiller continued

3.2 Requirements

Water quality

Water connection

Control

De-ionised water

Dry disconnection flow and return to optical module

'plug and play' power and data connections

4. System

4.1 Environmental data

System heat dissipation

Noise level, without processing

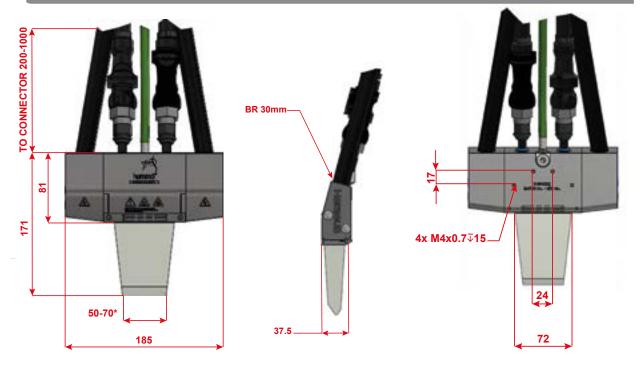
Electromagnetic compatibility

ca. 5kW 68 dBA at 1m distance EN 6100

4.2 Artificial Optical Radiation

This equipment is an intense source of radiation. Operators should take the appropriate eye and skin protection in accordance with EN 62471:2008 and/or Machinery Directive 2006/42/EC and/or any local directives that could apply.

4. Head (optical) module (HHM0032/2" heated width)



5.1 Head (optical) module (HHM0032/2" heated width) dimensions

5.1 Characteristics

Rated max power

Module dimensions

Optical process area

Head mounting

Distance to connection box

2 x cable OD/bend radius

2 x hose OD/ bend radius

7.5kW

171 x 37.5 x 185mm (HxDxW)

Scalable 25-52mm

4 x M4 holes on rear

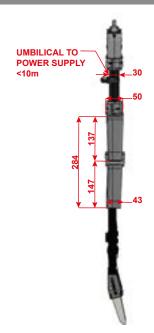
200-1000mm

ø21mm / 65mm

ø10mm/ 50mm

6. Power and data connector







6.1 Power and data dimensions

6.1 Characteristics

Connector

Umbilical

Power cable OD

Power cable weight

Power cable bend radius

Hose (2) OD (3/4")

Hose bend radius

Weight head and connector

283 x 165 x 50mm (LxWxH)

 $1\ x$ power and data, $2\ x$ coolant up to 10m long

30mm long

Application dependant

2xd fixed 5xd minimum

10xd best

27mm

150mm

4.3kg

7. Control interface

The humm3® enterprise is supplied with a 10" wired Human Machine Interface (HMI) which sets the operating parameters, modulating pulse energy, width, and frequency of the flash lamp in response to input(s) from the robot. It can be fully integrated with customer's interface on demand.

7.1 Control interface dimensions

7.1 Characteristics

Module

Weight

Connection length

30.7 x 223.5 x 90mm (WxHxD)

1.6kg

8m (2, 5, 10, 15, 20 and 25m available)

All information herein is indicative only and is subject to change without any notice at any time.

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