



## Silkscreening Oil No 258 for the Heraeus Gold under Flux System for decals on porcelain

### 1 General Information

Silkscreening Oil No 258 is the special medium for the pasting of the flux used in the Heraeus Gold under Flux System. The oil offers specific burn off properties required in the decoration system.

In the Heraeus Gold under Flux System the fired bright metal film is laying under a fine protective layer of glass flux. Protected by the flux the metal layer is far more resistant for example to scratches of fork and knife in the daily usage of tableware.

### 2 Recommendations for the usage

For the pasting of the lead free flux F080802 with special medium No 258 we recommend a mixing ratio of 100:100 parts by weight.

The flux paste should be homogenized with a triple roll mill.

For the printing of the flux paste on top of the pre-printed bright gold, bright platinum or bright palladium paste we recommend using a 100-40 up to a 77-50 polyester screen.

The finished decals should be applied and fired as soon as possible. A longer storage of the decals is NOT recommended. During storage the decals might get brittle and with the heavier layer of precious metal plus a flux on top the application to the substrate will get more difficult. If the decal cannot be properly squeegeed anymore, that will negatively impact the adhesion of the fired decoration.

For more information about the Heraeus Gold under Flux System please check our special Product Information Sheet about this decoration system.

### 3 Storage

Silkscreening Oil No 258 should be stored at room temperature (20°C). We recommend using the material within 12 months time.

### 4 Safety data information

For safety data information please check our Safety Data Sheet for Silkscreening Oil No 258.

