

Resinates

RP AG 080310 H



Silver Resinate Paste / DPIS*

* Development Product Information Sheet

Description

RP AG 080310 H is a thin film conductor paste for use on alumina and glazed alumina. RP Ag 080310 contains silver and a small amount of non-precious metals in form of soluble organo-metallic compounds. After firing a conducting silver film is obtained.

To reach higher film thicknesses it is necessary to print several layers on top of each other. Each applied layer has to be fired separately.

Key Benefits

- Due to simultaneous sintering of non-precious metal oxides RP Ag 080310 offers a high adhesion on alumina and glazed alumina.
- Free of lead, nickel and cadmium
- Free of phthalate
- REACH³ and RoHS⁴ compliant

Processing

1. Spatulate well prior to processing.

When stored in a refrigerator allow paste to come to room temperature prior to opening, to avoid condensation.

2. Print through a 300 – 350 mesh stainless steel screen with an emulsion thickness of 15 – 20 µm.
3. Let the print settle at room temperature for 10 minutes.
4. Dry at 90 °C for 15 minutes
5. Fire at 850 °C (peak) for 7 – 10 minutes and with a total firing cycle time of 40 – 60 minutes.

Thinner HVS 100

Typical Properties (Paste)

Form:	Thixotropic paste
Viscosity:	20 – 40 Pas (25 °C, D = 10 sec ⁻¹)
Solid Content:	22.6 % ± 1.0 %
Printing Speed:	Up to at least 10 cm/s
Coverage:	Approx. 400 cm ² / g (FFT at 0.4 µm; 325 mesh screen)
Shelf Life:	6 months from date of shipment with correct storage (in a dry, cool (5 - 25 °C) and dark place with container tightly shut)

Typical Properties (Fired)¹

Fired Film Thickness ² : (FFT)	0.1 - 0.5 µm
Line Definition ² :	≥ 300 µm (width and space)
Resistivity (25 °C) ² :	≤ 100 mΩ/□ (Dried Film Thickness: 10 µm)

Compatibility

Dielectrics:	IP 9105 HT
	IP 211 clear
	IP 9217
	IP 9227
Conductors:	C 8729 (H)
	C 8717 E
	PCC 11837

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- 1 Typical properties based on laboratory test methods. For optimum results all materials should be fired in a profiled furnace supplied with dried, hydrocarbon and other contaminant-free air (PP-1).
- 2 Measured on alumina 96% after printing with a 325 mesh steel screen; thickness of screen and emulsion combined was c. 15 µm, and the resultant printed track was 500 µm wide.
- 3 REACH compliant according to the latest ** Annex XIV to Regulation (EC) of the European Parliament and of the council on the Registration, Evaluation, Authorisation and Restriction of Chemicals ("REACH") by European Chemicals Agency and its subsequent amendments; the material does not contain any substance listed in Annex XIV.
- 4 RoHS compliant according to the latest ** Directives (European Union) of Restriction of Hazardous Substances ("RoHS") and its subsequent amendments (including the exceptions related to Pb)

** See the data sheet issue date (DD/MM/YY) as reference of validity of latest edition which is available on request.

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