Heraeus, the technology leader, developed the SOL9641B series based on the brand-new glass chemistry for ULDE (Ultra Lightly Doped Emitter), combined with the latest improvement in organic vehicle system for UFL (ultra-fine-line) printing. As confirmed by customers, SOL9641B has superior metallization contact on ULDE mono and multi crystalline solar cells.

SOL9641B is a revolutionary design as a “Product Platform”, not just a product family. Such unique paste chemistry has a wide firing window toward lower temperature side, which makes this series well-performed on PERC (Passivated Emitter Rear Contact) solar cells. It is worth mentioning that the 9641B formulation design strategy also allows our local PML (Product Modification Labs) to do quick and efficient customization for versatile applications and customer requests.

Please contact our local technical service teams for details.

**KEY BENEFITS**

- Outstanding efficiency gain on ULDE through well-balanced Voc and contact
- Ultra-fine-line (UFL) screen printing for defect-free mass production
- Wide process window
- Great CTM (cell-to-module) performance
- Allows quick and efficient customization
- Double and Dual printing packages available
  - A+A' : SOL9641B1/SOL9641B2
  - A+B : SOL9641B/SOL9622B

**New Generation Front Side Silver Paste**

- Superior metallization contact on ULDE mono and PERC cells
- Ultra-fine printed finger
- Double & Dual printing package available for efficiency boost
**UNIQUE PASTE CHEMISTRY FORMS SUPERIOR OHMIC CONTACT ON ULDE**

Continued innovation from SOL9641A, 9641B features a unique paste chemistry from the breakthrough of new materials development. Among them, the patent pending glass frit in 9641B, enabling the tolerance of wide firing temperatures, is exclusively developed and manufactured by Heraeus.

Driven by ULDE in c-Si solar industry, SOL9641B successfully overcome the challenge of contacting phosphor-doped cell surface as low as 10⁻¹⁹ dopant concentration. From the deep understanding of micro-structure study, such paste chemistry has well-balanced metallization contact and passivation damage. The superior contact resistivity (rhoC) could bring out the most benefits of ULDE, such as higher Isc and Voc, therefore boosts the cell efficiency.

**TYPICAL PROPERTIES**

**Wafer types:**
- Monocrystalline with ULDE
- Multicrystalline with ULDE

**Recommended finger opening:**
- Single Print: 25 – 45 μm
- Double Print: can be optimized based on customer case

**Solid content:** 91.00 ± 1.0 %

**Fineness of Grind (FOG):**
- 4th scratch: ≤ 10 μm
- 50 %: ≤ 5 μm

**Viscosity:**
- SOL9641B: CPE-51 spindle (Brookfield):
  - 50 – 140 kcps at 1 RPM, 25° C

**RECOMMEND PROCESSING GUIDING PRINTING**

**Printing:** screen parameter recommended:
- ≥ 25 – 45 μm opening:
  - calendared 360 mesh, 16 μm or
  - calendared 430 mesh, 13 μm or
  - calendared 325 mesh, 16 μm
- EOM thickness: 12 – 20 μm

**Drying:** Typically dried in an IR dryer with set points of 250 – 300°C in less than 30 seconds or 150 – 200°C for 10 minutes in circulated air oven.

**Firing:**

**Storage:**
Store in a dry location at 5°C – 25°C. Stir well before using.

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**FURTHER IMPROVED ULTRA-FINE-LINE PRINTABILITY**

The SOL9641B is perfectly tailored for Ultra-fine-line printability for screen printing. It supports a finger geometry that can print defect-free through a less than 30 μm screen opening in high throughput mass production, resulting in an efficiency gain through reduced optical shading and less contact area.

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**E U R O P E ( G E R M A N Y )**
Heraeus Deutschland GmbH & Co. KG 63450 Hanau Phone +49 6 181 35 5051 pv.hde@heraeus.com

**A M E R I C A ( U S A )**
Heraeus Precious Metals North America Conshohocken LLC/Heraeus Incorporated 19428 W. Conshohocken Phone +1 610 825-6050 pv.hpmc@heraeus.com

**A S I A ( C H I N A )**
Heraeus Materials Technology Shanghai Ltd. 201108 Shanghai Phone + 86 21 3357 5688 pv.hmts@heraeus.com

**A S I A ( J A P A N )**
Heraeus K. K. 112-0012 Tokyo Phone +81 3 6902 6564 pv.hkk@heraeus.com

**A S I A ( T A I W A N )**
Heraeus Materials Technology Taiwan Ltd. 33855 Luzhu (Taoyuan) Phone +886 3 321 9937 pv.hmtt@heraeus.com

**A S I A ( K O R E A )**
Heraeus Korea Corporation 16506 Suwon-si (Gyeonggi-do) Phone +82 31 270 9428 pv.hmk@heraeus.com

**A S I A ( S I N G A P O R E )**
Heraeus Materials Singapore Pte. Ltd. 639335 Singapore Phone +65 6571 7888 pv.hmsl@heraeus.com

**V I S I T U S O N L I N E:**
- www.heraeus-photovoltaics.com
- www.heraeus-renewables.com
- www.heraeus-photovoltaics.cn
- www.heraeus-renewables.cn

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**Figure 1:** 9641B shows superior contact resistivity while increasing sheet resistance of ULDE

**Figure 2:** 9641B (right side) has finer and higher fired finger over a reference (left side).